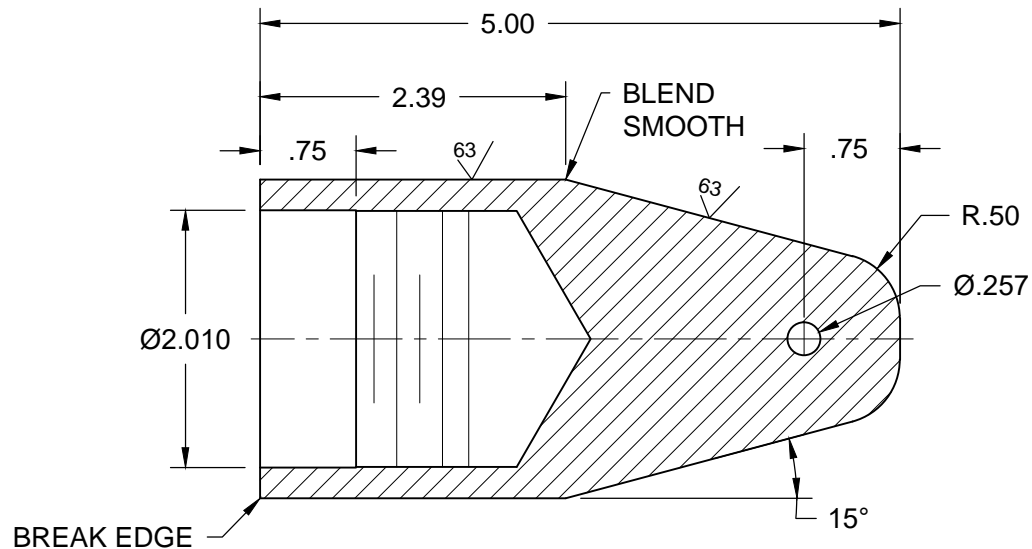



REVISIONS					
REV	DESCRIPTION	DATE	INITIAL	APPROVED	
1	CHANGED ANGLE FROM 10° TO 15°, ADDED Ø2.01 C-BORE, AND 1in. TO LENGTH PER DAVE.	11/12/09	WP	DW	



NOTES
1. CLEAR ANODIZE MIL-A-8625, TYPE I, CLASS I.

			
TITLE M/R BLADE BOLT ALIGNMENT GUIDE			
DWG NO. RBT18504			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°		DRAWN BY: PERRITT APPROVED <i>D Weir</i> HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 204, 205, & 212	
SCALE NTS	DATE 11-9-09	SHEET 1	of 1